

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



TE	CHNICAL DATA SH	IEET	2/5
STRAIGHT MALE RECE		R222.940.100	
	500		
FULL DETENT-TAPE	AND REEL BY	500	Series : SMP-COM
		1	
PACKAGING		SPECIFICATION	
Standard Unit	Other		
500 'W' option	Contact us		
ELECTRICAL CHARACTERISTICS		<u>ENVIRONMENTAL</u>	
Frequency0-12.4*VSWR1.1**Insertion loss0.12RF leakage- (NAVoltage ratingDielectric withstanding voltage500	-	Operating tempe Hermetic seal Panel leakage	rature -55/+125 ° C NA Atm.cm3/s NA
	$\begin{array}{l} 0 \text{Veff mini} \\ 0 \text{M}\Omega \text{ mini} \end{array}$	OTHER CHARACTERISTICS	
		Assembly instruc	ction NA
		Others : *ROS 1.35 at 6GH	Iz
MECHANICAL CHARACT	<u>ERISTICS</u>	**ROS at 6GHz	
Axial force – Opposite end 6	 8 N mini 8 N mini A N.cm mini 		
Recommended torque			
Mating N	A N.cm A N.cm		
Mating life 10 Weight 0,365	00 Cycles mini 50 g		
		'	
Issue : 0823 C In the effort to improve our products, we reserve	ve the right to make ch	anges judged to be	
necessary.			

TECHNICAL DATA SHEET

STRAIGHT MALE RECEPTACLE PIN IN PASTE

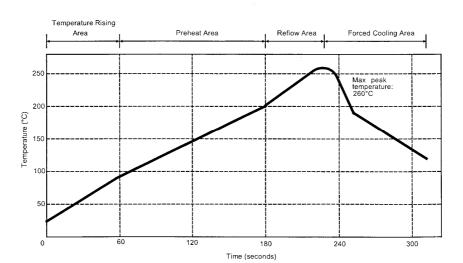
FULL DETENT-TAPE AND REEL BY 500

Series : SMP-COM

R222.940.100

SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component . Adhesive agents must not be used on the receptacle.
- **3.** This process of soldering has been tested with convection oven .Below please find ,the typical profile to use.
- 4. The cleaning of printed circuit boards is not obliged .
- 5. Verification of solder joints and position of the component by visual inspection.



TEMPERATURE PROFILE

Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec





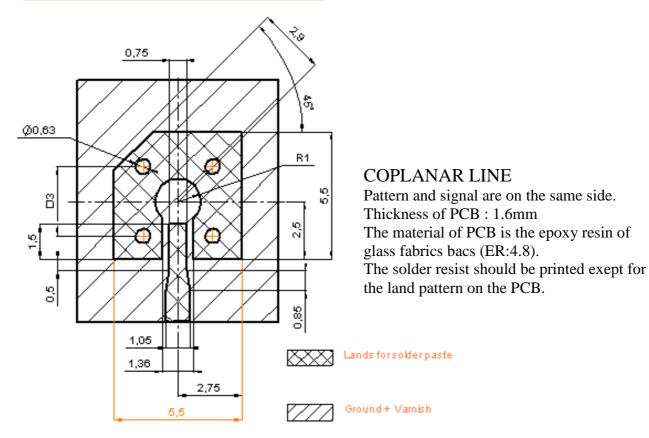
STRAIGHT MALE RECEPTACLE PIN IN PASTE

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SHADOW OF RECEPTACLE FOR VIDEO CAMERA

